



JST ENGINEERING CO.,LTD.

78/6 MOO 7 KING KAEW RD., RACHATEWA,
BANGPLEE, SAMUTPRAKARN 10540 THAILAND.

TEL: +66 (0) 2738 5050-4 URL: www.jst.co.th

FAX: +66 (0) 2738 5055 LINE ID: @jst.co.th

E-mail: info@jst.co.th www.facebook.com/jst.co.th



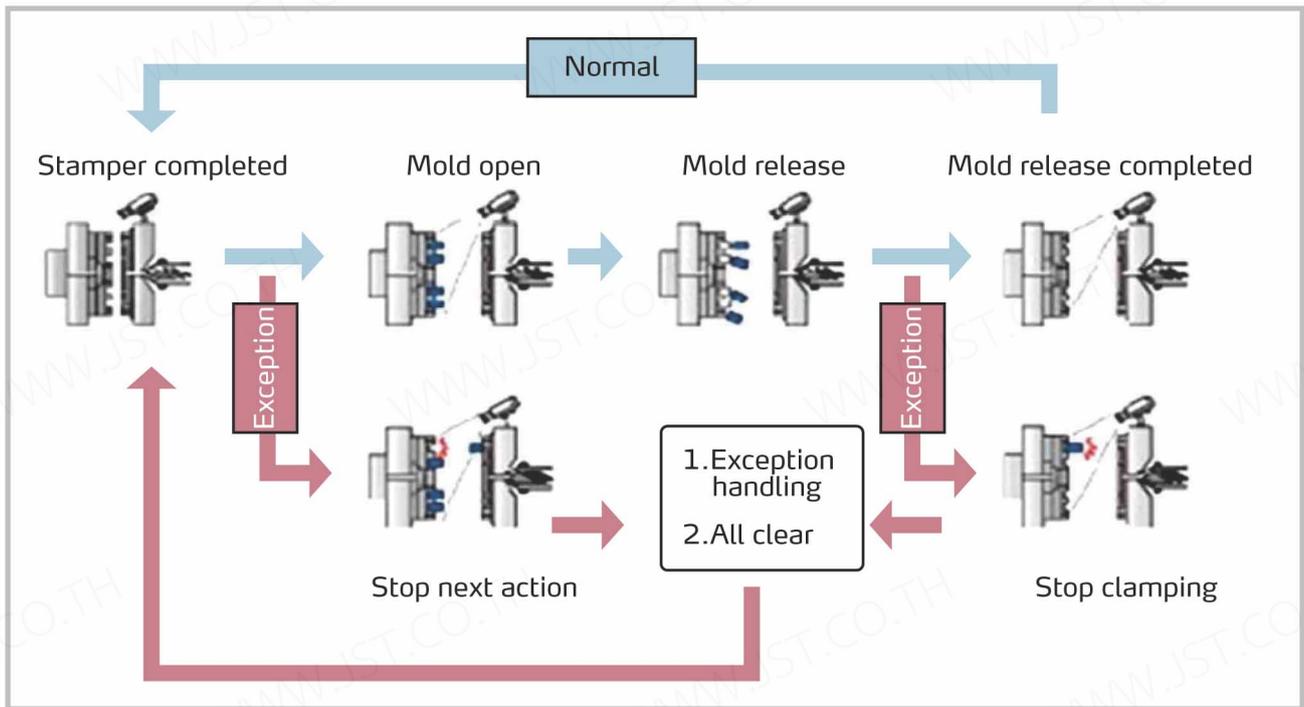
Mold Visual Monitoring System



Mold Visual Monitoring System

Summary

Mold is one of the most important part for manufacturing industry. Its quality, precision and life-time are directly affecting the product quality and production cost. Therefore, the issue to extend the life-time of the mold is very significant. In actual production, most of the mold are non-monitoring, it's a problem to ensure the ejector back in position and no product residues in the mold for causing damage to the mold. Mold monitor is based on image processing principle. It can replace worker to monitor the mold in real time and protect the mold, avoiding non-productive time and ensuring production persistency.



Function

- Check the inserted-part location after inserting the part into the mold;
- Check product ejection after mold open;
- Check any short-shot part or reject product after mold open;
- Check product ejection after taking out the product ;
- Check any abnormal thing on the mold after taking out the product;
- Check the core puller and ejector is back to position after taking out the product;
- Reduce unnecessary ejection and mold-closing shorten the production cycle.



Main controller 10"



Camera and light source



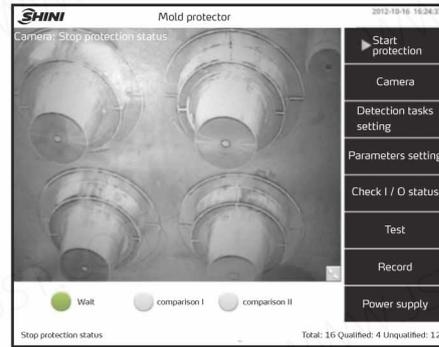
Main controller 12"



Wiring

Features

- Rapid:**
Min. processing time under 0.02sec
- Accurate:**
Good inspection efficiency and high precision
- Simple:**
Easy to learn
- Data:**
Real-time recording alarm screen, easy to look back
Support ethernet to connect with production management system and present production data accordance to setting
- Intelligence:**
Adaptive to external light changes
Adaptive to different mold displacement



Specification

Model	SMV-A1	SMV-A2	SMV-A3	SMV-A4	SMV-A5	SMV-A6	
Main controller	Working temperature	0~60℃					
	Power supply	220VAC/12VDC					
	Dimensions	274×228×57(W×D×H)			313×235×55 (W×D×H)		
	Fastest processing time	≤0.02s					
	Power	60W			100W		
	Screen Size	10"-TFT-LCD			12"-TFT-LCD		
	Resolution	1280×800			1024×768		
	Weight	<1.5kg			≤2.2kg		
Camera	Quantity	1pcs	2pcs	3pcs	4pcs	5pcs	6pcs
	Resolution	2592×1944					
	Voltage	5VDC					
	Lens number	1pcs	2pcs	3pcs	4pcs	5pcs	6pcs
	Lens quantity	Standard: 10-50mm					
I / O signal line	I / O model	3DI/4DO					
	I / O operating voltage	12~24VDC					
Magnetic frame	Quantity	2pcs	4pcs	5pcs	6pcs	7pcs	8pcs
Light source	Quantity	1pcs					2pcs